* Drill first Ø2 (4x), then Ø3 (4x), finally Ø5 (2x)
* 45.5 Use Loctite 648,

(don't forget rear cylinder cover to put on first!)
(use Loctite also to secure cylinder covers on cylinder)
* Turn piston to Ø10h7 after gluing on piston rod. Hold piston rod in collet or split bush while turning to Ø10.
Simple Oscillating steam engine

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